

F20, F24

## Druckdichtheitsprüfungen

## 2. Pressure- and Tightness Testing

Druck:

Pressure test valve body:

Druck:

test pressure : 2950 bar

Druckfrei 

duration : 60 s

leakage rate : no leakage 

Druck:

Tightness packing:

test pressure : 1600 bar

duration : 60 s

Druckfrei

leakage rate : no leakage

Druck:



Tightness valve seat:

test pressure : 1600 bar

duration : 60 s

leakage rate : TSO

Druckfrei

leakage rate : no leakage



Druck:

Pressure test heating channel:

test pressure : 78 bar

duration : 300 s


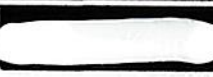
Druck:

All pressure tests to be performed

Druckfrei

test fluid : Ultra Safe

3	07.08.2015	Item 6: Valve seat revised	Eckhardt
2	09.04.2014	Connecting flange added	Eckhardt
1	23.02.2012	revised	Eckhardt
v. Datum/Date		Änderungsart/Description	Erstellt/Drawn Freigabe/Approved

 			Schutzvermerk DIN ISO 16016 Copyright reserved		Gewicht Weight		140 kg		
					Benennung Designation		HD-Regelventil HP-Let down valve		
	Datum/Date	Name/Name	Typ DN-1 1/4" (2") PN-1600						
Erstellt Drawn	04.01.12	ECKHARDT	Type 300°C Seat-Ø16 (5/8")						
Prüft Checked	27.01.12	WINK	Zeichnungs-Nr. Drawing Number				Rev.	Format	M/S
Freigabe Approved	27.01.12	WEBER	14-075070				03	A0	1:1
Ursprung/Origin:			Dateiname/Filename: 14-075070-HP-Let down valve						
14			15			16			